

Date, Tuesday, 12/13/2005 2:47:40 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : PLATE
<b>Job Number</b> : 25213	
<b>Estimate Number</b> : 11420	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D34615
<b>This Issue</b> : 12/13/2005 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3461 REV.A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : <u>See comment below</u>	<b>Due Date</b> : 12/20/2005 <b>Qty:</b> 6 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>See comment below</u>	
<b>Comment</b> : est. REV. A 05.12.13 NEW ISSUE EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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**Comment:** Qty.: 0.3854 f(s)/Unit Total: 2.3121 f(s)  
 ALUMINUM 6061-T6 Bar .188" x 4.0"  
 Batch: M2587

SA 05.12.14 (3)

2.0	SHEAR	SHEAR
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**Comment:** SHEAR  
 cut blanks 4.410" long +0.03" -0.01"

SA 05.12.14 (3)

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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**Comment:** HAAS CNC VERTICAL MACHINING #1  
 1-Machine as per folio FA609 rev. A & dwg D3461 rev. A

En 05/12/15 '6

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

En 05/12/15 6

5.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

JL 05/12/15 6

6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
 Deburr parts per dwg D3461

JAD 05/12/20 5

(PTO)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
05.12.20	6	1 used for prototype for P601-550	E	05.12.20	1	<i>[Signature]</i> 05/12	<i>[Signature]</i> 05.12.20

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: 12 Date: 05/12/21  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
		1 used for prototype change to P601-550 <i>[Signature]</i>						

NOTE: Date & initial all entries

Date: Tuesday, 12/13/2005 2:47:40 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 25213

Part Number: D34615

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC5

INSPECT WORK TO CURRENT STEP



*05.12.20*

5

Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



*05.12.20*

5

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

9.0

DC

DOCUMENT CONTROL



*545 05/12/21 (5)*

*05/12/21*

5

Comment: DOCUMENT CONTROL

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

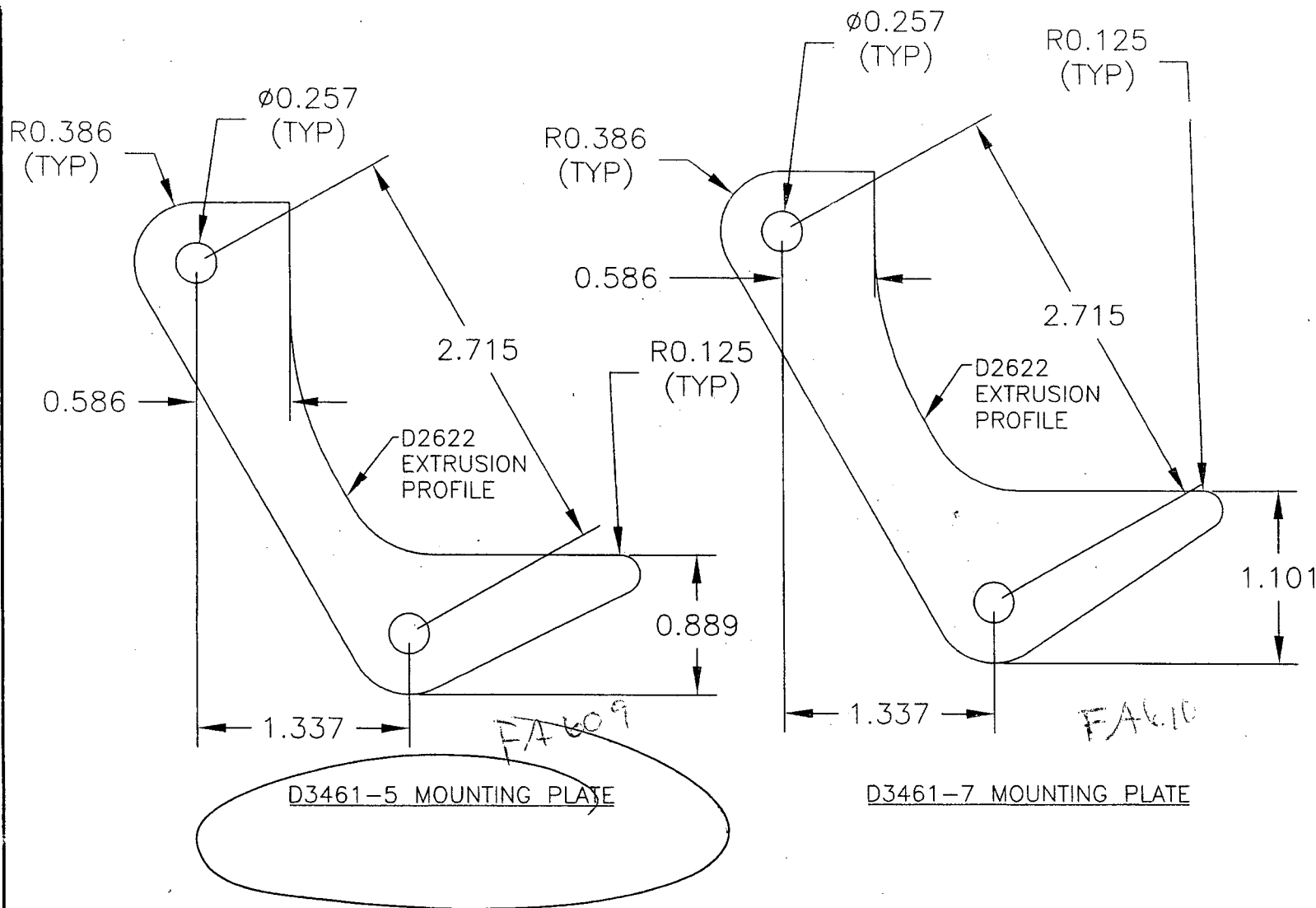
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





#### D3461-5/-7 MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO. D3461	REV. A
DATE 05.09.19	TITLE STEP MOUNTING PLATE	SHEET 2 OF 2	
		SCALE 1:1	